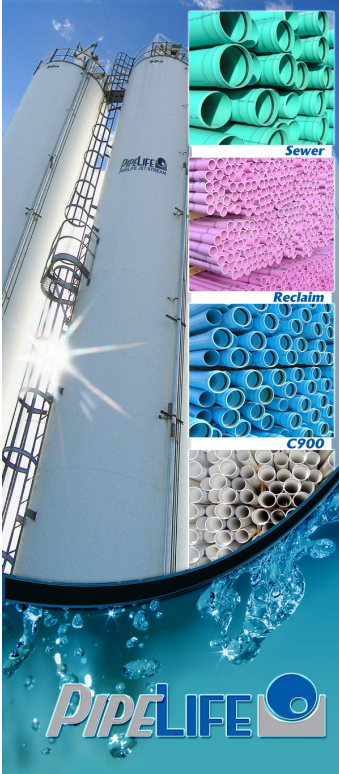




Sewer



PipeLife Jet Stream manufactures gravity sewer pipe from 4" to 24" in both SDR35 and SDR26. Our pipes are manufactured under ASTM D3034, ASTM D2729 and F679 Standards. PipeLife Jet Stream sewer pipe is available in 14ft and 20ft lengths. Our sewer pipes are manufactured in both bell end and gasket bell.

The primary purpose of PipeLife Jet Stream gravity sewer is for the conveyance of sewage from the building and for the collection and transmission to treatment source.

PipeLife Jet Stream uses compounds according to Class 12454 as prescribed in ASTM-1784. All sewer pipe shall meet the requirements of ASTM D3034 for sizes 4" - 15" and ASTM F679 for 18"-24" pipe. Integral gasket joints are manufactured according to ASTM F477 and ASTM D3212. To aid in the installation of PipeLife Jet Stream's sewer pipe, each spigot end is beveled and includes a depth mark for insertion guidance.

SDR 35

Nominal Size	O.D	Minimum Wall Thickness	WT. Per FT.
4	4.215	.120	.986
6	6.275	.180	2.27
8	8.400	.240	4.08
10	10.500	.300	6.35
12	12.500	.360	9.11
15	15.300	.437	13.78

SDR 26

Nominal Size	O.D	Minimum Wall Thickness	WT. Per FT.
4	4.215	.162	1.435
6	6.275	.241	3.157
8	8.400	.323	5.664
10	10.500	.404	8.873
12	12.500	.481	12.612
15	15.300	.588	18.962

PS 46

18	18.701	.536	21.16
21	22.047	.630	29.49
24	24.803	.709	37.49

F679

PS 115

18	18.701	.720	28.11
21	22.047	.848	39.31
24	24.803	.954	49.91